- J									· · · · · · · · · · · · · · · · · · ·			
Work Ord May 7, 2010 3:		510										Page 1
Item ID: Revision ID:	D3575-1			Accept					Setup	Start Stop		
Item Name: Start Date: Required Date Reference:	Cabin Floor Pr 07/05/2010 : 24/05/2010	Start Qty: 4.00 Req'd Qty: 4.00			Cust Item I Customer:	D:				эсор		
Approvals:	Process Pla	in:	Date:/ <i>O-5-/(/</i>	Tooling: SPC (Y/N):		ite:			Run	Start Stop		
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr		-								
D3575	Rev	A	-									
Waterjet		FLOW WATER JET Memo	1 .	Λ ^{0.00}				BI	O-5	-13		
FLOW CNC Water	et	Deburr if no	·	Prog Rev:_ 0.00		0/05	-/12	r	`		(i	Ð
QC Quality Control		Memo	nacimie 1740/17415	0.00		/ /		<u> 173 1</u>	0-5	-13		
	*	N.										
120 QC	£-;	QC8- Inspect parts - sec	ond check	ان کی کی اللہ میں کی میں کی در اللہ کی در ال	lustia			46	<u> </u>			

Memo

Quality Control

Dart Ae	rospace Ltd							•
W/O:			WO	RK ORDER CHANG	ES			<u> </u>
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approvi QC Inspect
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Part No);	PAR #:	Fault Categ	jory:	NCR: Yes	No DQA:	Date: _	
	Resolu):				
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	2)		
DATE	STEP	Description of NC	<u> </u>	Corrective Action Section		Verification	Approval	Approva
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspect
		·						
			,					
						-		

Work Order ID 58510

May 7, 2010 3:06:27 PM



Page 2

Item ID:

D3575-1

Accept

Setup Start



Revision ID:

Item Name:

Required Date: 24/05/2010

Cabin Floor Protector

Start Date:

07/05/2010

Start Qty: 4.00

Req'd Qty: 4.00



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan: _____ Date: ____

QC: _____ Date: ____

Tooling:

SPC (Y/N):

Date: Date: Run

Start Stop

Stop

Sequence ID/ Work Center ID

130

Small Fab

Small Fab

Operation Description

Small Fab

Memo Deburr if necessary. Set Up/ **Run Hours**

0.00

0.00

Draw Number

Draw Plan Rev. Code

Reject Accept Qty Qty

Reject Number

Insp. Stamp

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

150

Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

Memo

0.00

0.00

/U/J0/13 D

Dart Ae	rospace	e Ltd				·			:
W/O:				W	ORK ORDER CHANGE	S			<u>.</u>
DATE	STEP		PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approv QC Inspect
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				1					
Part No):		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
	R	esolution		Disposition	n:	QA: N/C Clo	osed:	Date: _	
NCR:				WORK ORD	ER NON-CONFORMA	NCE (NCR)		
			Description of NC	Corrective Action Section		n B	Verification	A	
DATE	STEP		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approva QC Inspect
		_,							
			* *						
-	}								

Work Order ID 58510

May 7, 2010 3:06:27 PM



Page 3

Item ID:

D3575-1

Accept



Setup Start



Revision ID:

Item Name: Cabin Floor Protector

Start Date:

07/05/2010

Start Qty: 4.00

QC:

Operation

Description

Required Date: 24/05/2010 Req'd Qty: 4.00



Date:_____

Cust Item ID:

Customer:

Reference:

Ap	prova	is:

Process Plan:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Stop



Sequence ID/

Work Center ID

160

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours**

0.00

Draw Number

Plan Draw Rev. Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

Memo

0.00

MI 10-5-13

Quality Control

Dart Ae	rospace	e Ltd									ه
W/O:				WC	RK ORDER CHANG	GES					*
DATE	STEP		PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approv QC Inspect
						- 1					
Part No);		PAR #:	Fault Cate	gory:	_ NC	R: Yes N	lo DQA	۱:	Date: _	
	R	esolutio	n	Disposition	າ:	QA	: N/C Clo	sed:		Date:	
NCR:				WORK ORDI	R NON-CONFORM	ANCE	(NCR)				
DATE	STEP		escription of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	tion B	Sign & Date	Verific Section		Approval Chief Eng	Approva QC Inspect
						-		-			<u> </u>
٠											

Picklist Print

May 7, 2010 3:06:31 PM

Work Order ID: 58510

Parent Item:

D3575-1

Parent Item Name: Cabin Floor Protector

Comments:

IPP Rev : A New Issue 07-01-22 EC



Start Date: 07/05/2010

Required Date: 24/05/2010

Page 1

Start Qty: 4.00

Required Qty: 4.00

									- •			
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,595.865	10.666	427		
										•	IDIA FOR	

GE PLASTICS LEXAN SHEET

Location	Loc Qty	Loc Code		6.
MAT	2595.8658			(4
111710	64			\cup
112585	184.333			
114032	2347.5328		114032	

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval Approval** DATE **STEP PROCEDURE CHANGE** By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ___ _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ Resolution: WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Description of NC Verification **Approval** DATE **Approval STEP** Sign & Initial **Action Description** Section A QC Inspector Section C Chief Eng Chief Eng Date Chief Eng

DART AEROSPACE LTD	Work Order:	58510
Description: Cabin Floor Protector	Part Number:	D3575-1
Inspection Dwg: D3575 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype	Х	X First	Article		Prototype
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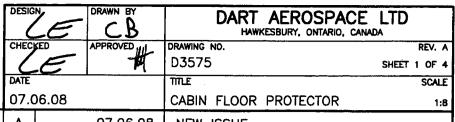
Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
Dimension		Dimension			Inspection	
Ø3.00	+0.006/-0.001	3.003	X			
1.00	+/-0.030	1,00	0			
3.50	+/-0.030	3,50	X		-	
16.00	+/-0.030	16,00	>			
23.13	+/-0.030	53'13	व			
26.88	+/-0.030	88.26	&			
27.69	+/-0.030	27.69	b		·	
4.25	+/-0.030	4.25	8			
9.63	+/-0.030	9.63	1			
16.13	+/-0.030	16.13	8			
28.06	+/-0.030	28.66	*			
32.15	+/-0.030	39,4	*			
2.00	+/-0.030	೨′∞	8			
3.50	+/-0.030	3,50	be	·		
14.25	+/-0.030	14.24	7			
25.13	+/-0.030	25:13	R			
29.38	+/-0.030	29.38	Ŕ			
30.13	+/-0.030	_	*			
4.05			,			
1.25	+/-0.030	1.94	*			
3.38	+/-0.030	338	\$			
5.00	+/-0.030	5.00	€			
6.50	+/-0.030	6.50	X			
26.13	+/-0.030	76.13	8			
31.50	+/-0.030	31.50	つ つ			

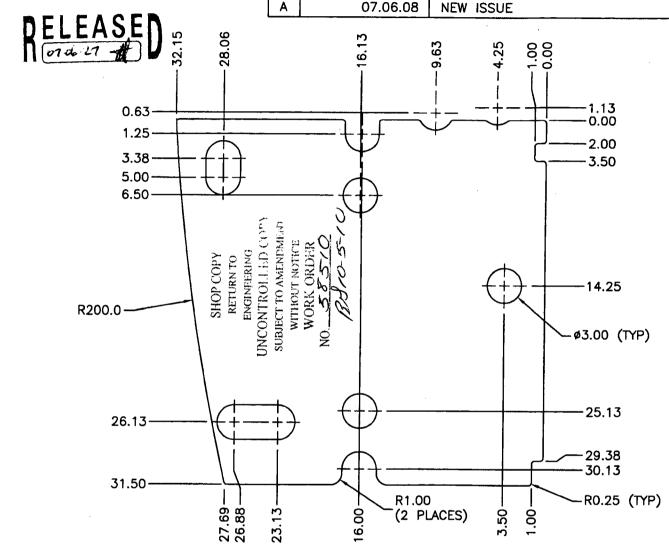
Measured by:	B	Audited by:	Prototype Approval:	N/A
Date:	10-5-12	Date: 10/15/12	Date:	N/A

Rev	Date	_Change	Revised by	Approved
Α.	08.02.29	New Issue	KJ/DD 🚓	13/

W/O:			WC	RK ORDER CH	IANGES	*****				a , -
DATE	STEP	PROCEDURE CHANGE			·	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect
										
							·			
Part No	o:	PAR #:	Fault Cate	gory:	NC	R: Yes	No DQA		Date:	
		lution:							Date:	
NCR:			WORK ORDI	ER NON-CONFO	ORMANCE	(NCR	1)			
DATE	OTED.	Description of NC		Corrective Action Section		Ver		cation Approv	Annessal	al Approva
DATE	STEP	Section A	Initial Chief Eng	Action Descri Chief Eng		Sign & Date	Section		Approval Chief Eng	QC Inspect
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D3575-1 CABIN FLOOR PROTECTOR (SHOWN) D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

NOTES:

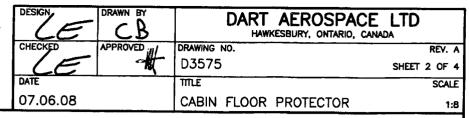
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

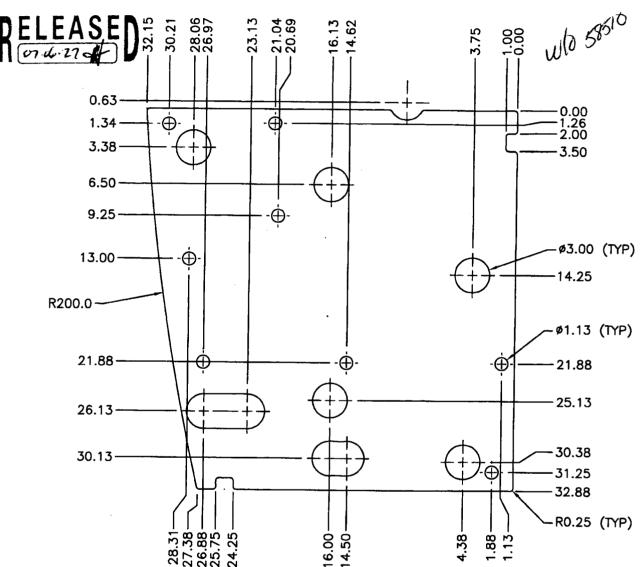
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W/O:			WORK ORDER CHANGES									
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecte				
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Part No):	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA:	Date: _					
	Reso	lution:	Disposition	າ:	QA: N/C Closed: Date:							
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DATE	STEP	Pescription of NC		Corrective Action Section	on B	Verification	Approval	Annrova				
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approva QC Inspect				
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D3575-3 CABIN FLOOR PROTECTOR

NOTES:

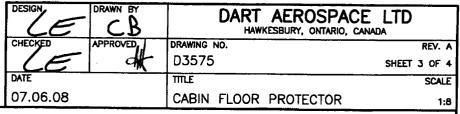
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- CHECK PER TEMPLATE DT8967

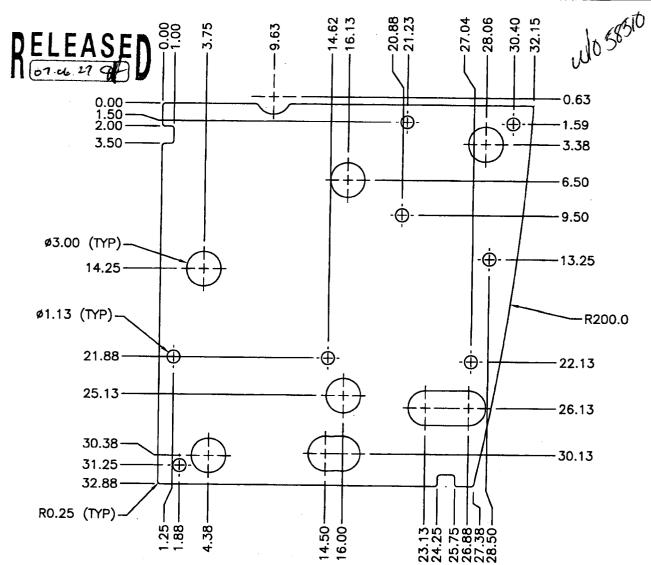
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W/O:				WC	RK ORDER CHANG	ES				
DATE	STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect
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DATE	STEP	Description of NC	scription of NC	Corrective Action Section B			N B Verification A			Ammenta
DATE			Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Dat	Sect	ion C	Approval Chief Eng	Approva QC Inspect
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D3575-4 CABIN FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8968

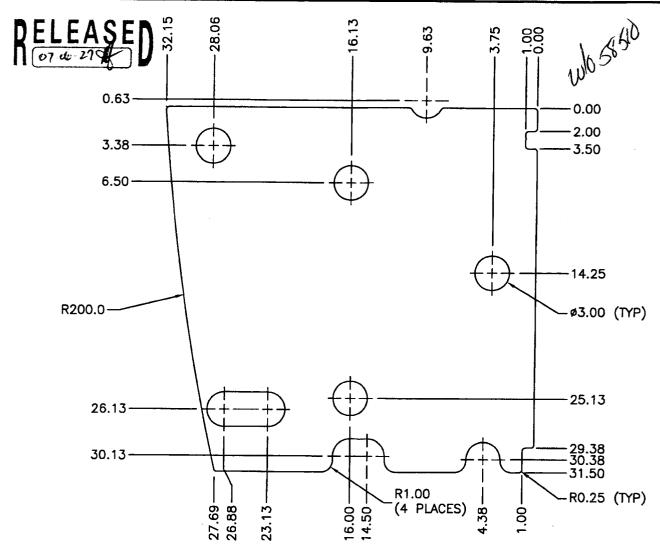
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Dart Ae	rospace Ltd							, .			
W/O:			WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto			
Part No				Jory:							
	Resolution:		Disposition:								
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)					
DATE	STEP	Description of NC	<u> </u>	Corrective Action Section		Verification	Approval	Approval			
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto			
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DESIGN,	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CA	
CHECKED	APPROVED	DRAWING NO.	REV. A
LE	THE STATE OF THE S	D3575	SHEET 4 OF 4
DATE		TILE	SCALE
07.06.08		CABIN FLOOR PROTECTOR	1:8



D3575-5 CABIN FLOOR PROTECTOR (SHOWN) D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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W/O:			WO	RK ORDER CHANGE	S	· · · · · · · · · · · · · · · · · · ·				
DATE	STEP	PR	PROCEDURE CHANGE			Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto		
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